

TBi RT 20 TIG Robot welding torch



Advantages

- Very small torch head with high performance
- Very good accessibility due to compact design

Technical data

TBi RT 20 TIG Robot welding torch

Rating / Duty cycle 100%
(10 min. cycle)

- AC	240 A
- DC	340 A
Electrode diameter	0.5 - 3.2 mm
Cooling method	water cooled
Technical specification	according to IEC 60974-7

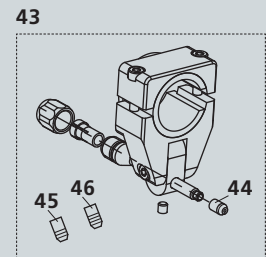
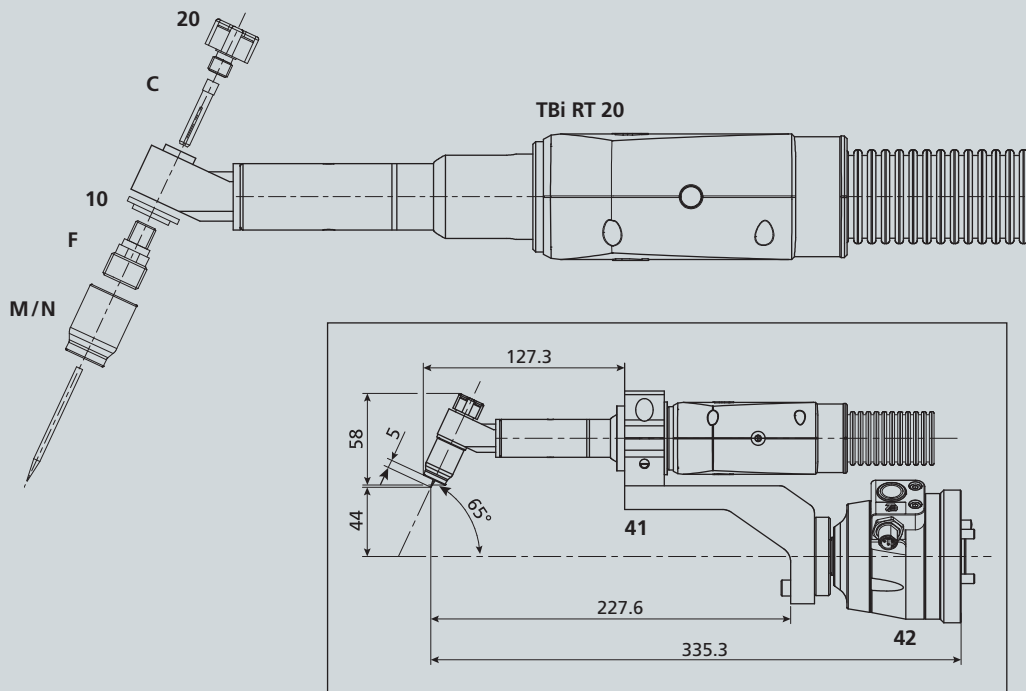
Ordering information

Part numbers will be provided on request, based on your specific configuration.

Accessories

Cold wire guide:

The torch can easily be equipped with an adjustable cold wire guide, therefore allowing full adaptation to the welding task at hand.



Pos. Description

Part no.

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Spare parts

10	Insulator	472P102003
20	Back cap, std.	401P200100

Accessories

41	Torch mount Z-shape	536P101906
42	TBi KS-2-TIG Safety-off mechanism	536P001011
43	Cold wire guide, cpl., 0.8 - 1.2 mm	481P101026
44	Guide nozzle, 0.8 mm (1 groove)	481P102067
45	Guide nozzle, 1.0 mm (2 grooves)	481P102018
46	Guide nozzle, 1.2 mm (3 grooves)	481P102068
47	Guide nozzle, 1.4-1.6 mm (4 grooves)	481P102019

Ø 0.5 mm Ø 1.0 mm Ø 1.6 mm Ø 2.0 mm Ø 2.4 mm Ø 3.2 mm
 Ø 0.020" Ø 0.040" Ø 1/16" Ø 3/32"

Collets

	C Standard, L=25.4 mm	13N20	13N21	13N22	-	13N23	
		401P200599	401P200600	401P200601	401P200604	401P200602	401P200603

Gas lenses

	F Standard, L=21.5 mm	-	45V42	45V43	-	45V44	-
		-	401P201300	401P201301	-	401P201302	401P201303

No. 4 No. 5 No. 6 No. 7 No. 8 No. 10
 Ø 6.5 mm Ø 8.0 mm Ø 9.5 mm Ø 11 mm Ø 12.5 mm Ø 16 mm
 Ø 1/4" Ø 5/16" Ø 3/8" Ø 7/16" Ø 1/2" Ø 5/8"

Ceramic nozzles

	M Gas lens, L=25.5 mm	53N58 401P201400	53N59 401P201401	53N60 401P201402	53N61 401P201403	53N61S 401P201404	- 401P201409
	N Gas lens, L=35.0 mm	-	53N59L 401P201405	53N60L 401P201406	53N61L 401P201407	-	- 401P201410